

ICE CRYSTAL ICING & HOT TOWERS

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Ice Crystal Icing & Hot Towers

Gulfstream Product Support CONSIDER IT DONE

- "Hot Towers" presented to CAB in 2007
 - Gulfstream encounters described and analyzed
- "Ice Crystal Icing" addressed in 2008
 - Data base of air carrier encounters
 - Few Gulfstream encounters
- Both topics presented numerous times
 - Question arose
- Are these hot tower encounters or not?
 - If not, what?



Definition Gulfstre Product Su



- NASA definition: "Towering rain cloud that reaches the top of the tropopause"
- Associated with tropical cyclones and hurricanes
- Occur between 36° N and 36° S latitude
- Diameter up to 3¹/₂ miles
- Duration ¹/₂ to 2 hours
- Size and duration make them difficult to study
- Useful predictors of hurricane growth



Tropical Rainfall Measurement Mission Product Support

Place mouse pointer on map and right click to play movie clip





GIV Encounter



- FL410 over equatorial Africa
 - Scattered thunderstorms below
 - Cirrus cloud, light turbulence, SAT -63°C
- A/T disconnect, CAS messages
- SAT at -48°C continued warming to -26°C
- EPR indicated low, Mach reduced to .67
- After 22 minutes, temperature rapidly returned to -56°C
- All systems normal



GIV Encounter



- Second event, over the Pacific
- Weather conditions and aircraft reaction similar
- Engine vibration developed to exceedance levels
 - Engine to idle, reversed course to exit conditions
 - Set course for alternate and descended
- Vibration diminished during descent, gone at 15,000'
- Engines inspected completely normal



GV Encounter



- FL410, Pacific ocean near equator
 - Scattered thunderstorms below
 - Light turbulence, cirrus cloud, -63°C
- A/T disconnect, "L-R Eng Backup Air Data", "MADC Miscompare"
- SAT -48°C continued warming to -24°C
- Altimeters and Mach indications all disagreed.
- Slow descent after speed decayed
- After 25 minutes temperature rapidly returned to -56°C





- High altitude, ISA or colder temperatures
- Heavy moisture in lower altitudes
- Nearby convective activity
 - No radar returns at event location
- In cirrus cloud
- Light to moderate turbulence
- TAT probe anomaly



Ice Crystal Icing Gulfstre Product Sur



- Ice crystals, not liquid water
- Invisible to aircraft radar and ice detectors
- No airframe icing
- Crews unaware of potential hazards
- Greatest hazard is loss of engine power
- 150 air carrier events in FAA/Industry data base



Ice Crystal Icing Gulfstream Product Support

- Ice crystals previously though harmless
- Theory bounced off airframe and engine surfaces
- Reality crystals melt due to compression effects
 - Pass through fan section
 - Enter core and melt on warm surfaces
 - Moisture traps additional crystals
 - Ice builds up, sheds into compressor
 - Engine surges, rolls back, and flames out



Ice Crystal Icing Risk Gulfstream Product Support

- No engine can be considered immune
- Engine susceptibility varies with design
 - Blade arrangement and geometry
 - Engine control technology
 - Variable bleed valve scheduling
- Events have driven AD's and AFM changes
 - CF6-80 engine on B747, B767, and MD-11
 - Engine anti-ice ON any time TAT 10° or lower
 - Beechjet (Hawker 400XP) dual engine flameouts
 - Engine anti-ice ON during high altitude flight in the vicinity of visible moisture and convective activity



Hot Towers or Not Gulfstream Ice Crystal Events

- 2007 report by a GIV of high engine vibration in VMC conditions during an enroute descent
 - Had flown in vicinity of strong convective activity for a long time
 - Fan blade icing suspected
- GV report of high EVM during VMC descent
 - Airplane had just exited IMC
 - Fan blade icing suspected
- G550 reported high EVM during VMC descent
 - Flew over thunderstorms in tropical storm system
 - Fan blade icing suspected



Hot Towers or Not Gulfstream Ice Crystal Events

- GIV dual engine flameout in 1991
 - In vicinity of a huge convective storm
 - Surrounded by towering cumulus
- Both engines were successfully restarted
- FDR analysis showed abnormal TAT indications prior to the event
- Report attributed flameout to heavy water ingestion
- In retrospect, ice crystal icing should be considered as the probable cause

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Ice Protection



- FAR 25 requires flight testing in natural icing
- <u>Equipment and Systems</u> Perform their intended function under any foreseeable operating conditions
- <u>Airplane</u> Safely operate in "continuous maximum" and "intermittent maximum" icing
- <u>Engines</u> Operate throughout flight power range, including idle, with no adverse effects from ice accretion
- "Maximum Icing" defined by
 - Liguid water content
 - Droplet size



Ice Protection

Gulfstream Product Support CONSIDER IT DONE.

- "Continuous Maximum" difficult to find
 - Narrow altitude bands
 - Small temperature range
 - Total temp below freezing
 - -8°C Ideal
 - -13°C Snow
 - -20°C Solid
- Testing performed in moisture laden stratus clouds below 20,000 ft.
- No exposure to ice crystals



Ice Crystal Conditions Gulfstream Product Support

CONSIDER IT **DONE**.

- High altitude, ISA or colder temperatures
- Heavy moisture in lower altitudes
- Nearby convective activity
 - No radar returns at event location
- In or just exited cloud
- Light to moderate turbulence
- TAT probe anomaly



Hot Tower Conditions Gulfstream



- High altitude, ISA or colder temperatures
- Heavy moisture in lower altitudes
- Nearby convective activity
 - No radar returns at event location
- In cirrus cloud
- Light to moderate turbulence
- TAT probe anomaly



Similarity a Coincidence Ifstream



- Cause and effect explanations not equally credible
- Engine ice crystal icing explained by basic physics
 - Large data base of similar events
 - FDR data studied
 - P&W/FAA confirmation by flight test
- Experience and understanding have resulted in more stringent icing certification requirements
 - FAR 25 adding Large super cooled droplet icing
 - FAR 33 adding *Ice Crystal* and *Mixed Phase* icing



- Hot towers are real, but are the encounters?
- Parcel environment temperature difference is a measure of updraft severity
 - 4°C Strong
 - 5°C to 7°C Severe
 - 30°C "Unprecedented"
- Events report only light to moderate chop
- No reports from inside top of towering CB
- Encounters of :20 to :25 minutes span up to 200nm





Tropical Rainfall Measurement Mission Product Support







Temp rise assumed due to hot tower

- Is the indication correct?
- Could there be another cause?
- Focus on Total Temperature Sensor
 - Gulfstream probes same as Boeing & many others
 - Identical externally
 - Minor internal variations by PN
 - Heater current type
 - Base plate contour
 - Connector type





Hot Towers or Not Goodrich Total Temp Probletstream



Gulfstream

CONSID

Hot Towers or Not Goodrich Total Temp Probletsteen

- Review of sensor specs and fault history
 - High MTBR
 - 60% heater failures, 2% sensor failures
- Part Number change for PlaneView aircraft
 - Performance enhanced in extreme icing conditions
 - Inlet scoop change to reduce clogging by ice crystals
 - Improved internal heat conduction to critical surfaces
 - Increased heater power
- No Hot Tower reports from PlaneView aircraft





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Hot Towers or Not Goodrich Total Temp Probletstream

- Goodrich engineering confirmed
 - Ice crystals can overwhelm heater and clog probe
 - Reduced airflow allows heater to warm sensor
 - Sensor may read 0°C, ice point of melting crystals
 - 0°C reported numerous times in airline data base
 - Rapid return to normal is consistent with heater clearing ice from probe
- Probes became logical suspects in tower events
- Suspicion only, confirmation needed



Additional Data Gulfs Product

- CONSIDER IT DONE.
- NOAA weather research GIV experienced several unexplained temperature increases at high altitude
- Aircraft records data from numerous sensors
 - Production standard total temp probe
 - Scientific temperature probes (2)
 - Dewpointers
- During some hot tower type events
 - Only two of the three temp probes reacted
 - Third probe continued to indicate normally
 - Dewpointers showed large increase in water vapor



Recent events (Continued)

- Dewpointer temperatures increased first
- Dewpointer temperature was warmer than probes
 - Considered "meteorologically incorrect"
- Flight Meteorologist is investigating
 - "...has to be something going on to cause this around the tops of thunderstorms"
 - Important meteorological concept
 - Safety implications
- The answer to one question may hold the key



Additional Data Gulfst



• If the air was really warmer –

Why didn't all three probes indicate a hot tower?



New Questions



Investigation has raised new questions

- What caused the self-clearing engine vibrations
 - Ice shedding procedure not used
- During one event, only one engine vibrated
- Did ice crystals affect the engines and not the TAT
- Why didn't we know about probe icing
 - How much of a problem is it
- Some Gulfstream events included pack overheats
 - Is ECS affected by ice crystals
- Why is the temperature in the tower often near -26°C
 - Typical temp rise between SAT and TAT at M.80



- Title question may be answered
 - Towers are real
 - Encounters probably aren't







Questions

